



**Gattoni Rubinetteria S.p.A.**

[www.gattonirubinetteria.com/en](http://www.gattonirubinetteria.com/en)





# COMPANY PROFILE



# HEADQUARTERS

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Management offices  
Assembly department  
Finishes department  
Shipping







# **MECHANICAL** **PROCESSING** **PLANT**

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Turning  
Cnc





## 100% **MADE IN ITALY**

Immerse yourself in the production heart of Gattoni Rubinetteria and discover how each product is created, from the first idea to the final design.

This video gives a detailed insight into our entire work process, highlighting the skill, passion and dedication of everyone who works with us.

[WATCH THE VIDEO](#)



# 100% MADE IN ITALY

**Gattoni Rubinetteria** is the symbol of authentic **Made in Italy**, where traditional craftsmanship meets innovation.

Each product is the result of genuine passion and an unwavering commitment to excellence, guaranteeing unparalleled quality and design.



## 1 Craftsmanship

a long tradition of master craftsmen passing on their skills from generation to generation.

## 2 Quality

attention to detail, use of high-quality materials, state-of-the-art production processes and technology guaranteeing long-lasting products.

## 3 Design

unique and innovative aesthetics, with an unmistakable style that fuses tradition with modernity.

## 4 Innovation

continuous research and development to maintain and improve high standards.



## 5 Passion

a dedication and love of work that is reflected in every product.

## 6 Authenticity

each object tells a story, linked to the culture and tradition of the area from which it comes.

## 7 Sustainability

commitment to creating products that respect the environment and people.

## 8 Reputation

worldwide recognition for its high standard of products and services.





DISCOVER

THE WAY WE **WORK**



# DESIGN STEPS

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Concept

3D Design

Prototyping

Actual Design

Exploded view

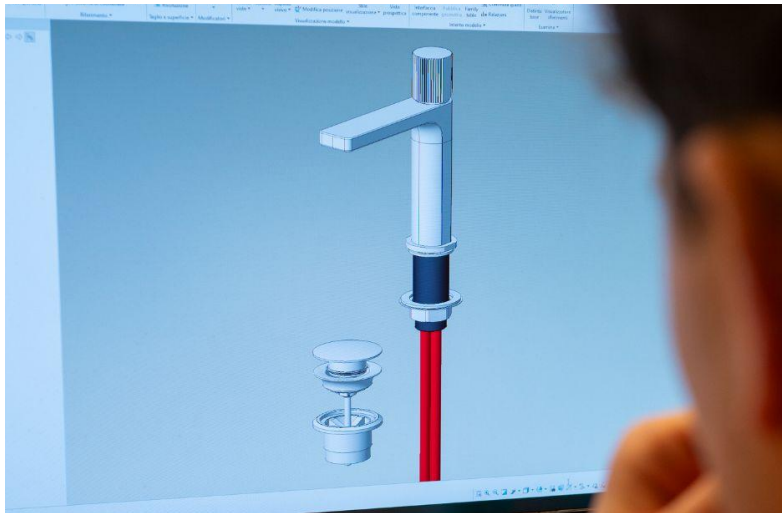
Testing Laboratory





### Concept

The creation of a new tap at Gattoni Rubinetteria begins with inspiration and evolves through a meticulous process of design and engineering, reflecting our commitment to innovation and excellence. Each concept is born out of careful observation of emerging trends in design and our customers' needs, together with a constant search for sustainable solutions.



### 3D Drawing

The birth of a new tap begins with the art of 3D design. This process allows us to explore shapes, sizes and functionality with precision, ensuring that every aspect of the design is optimally produced, both aesthetically and functionally. The 3D model acts as a bridge between the creative idea and the finished product, allowing us to experiment with materials, finishes and internal mechanisms before actual production.



### Prototyping

It allows ideas and 3D models to be transformed into physical prototypes, offering the first real opportunity to touch the fruit of our innovation.

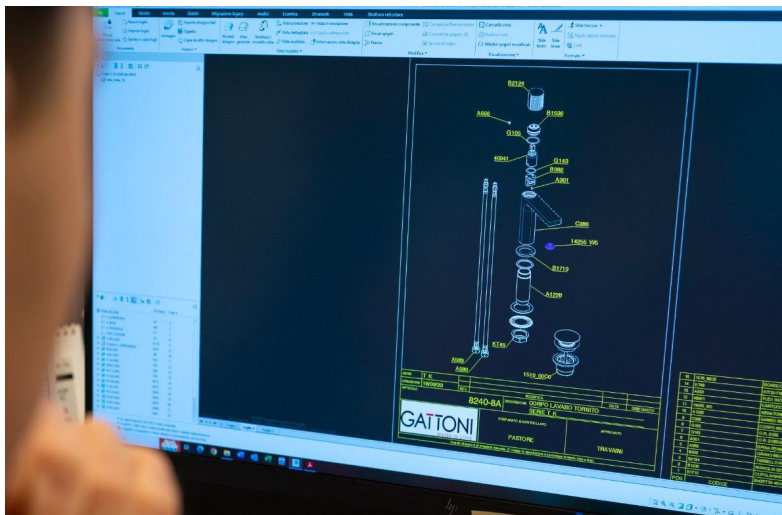
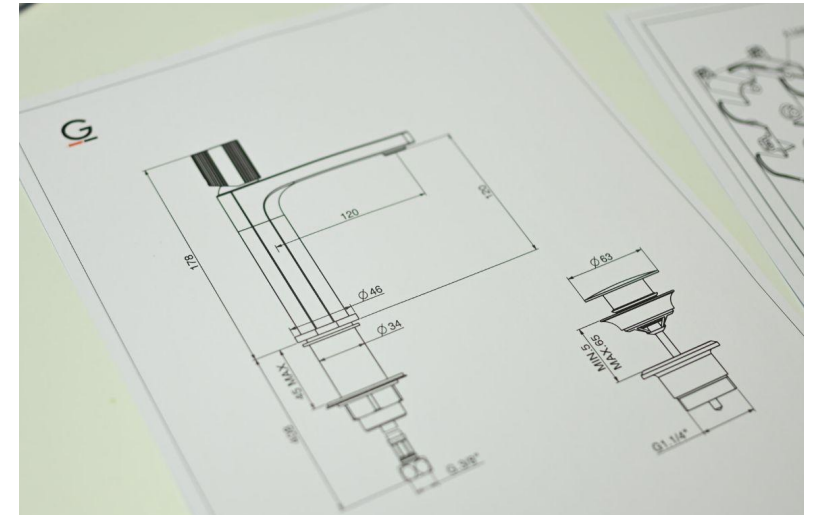
This is how we precisely assess the ergonomics, functionality and aesthetics of the product, ensuring that each tap reflects the high standards of quality and design that characterise Gattoni Rubinetteria.





## Actual design

The actual design of a new Gattoni tap takes shape, integrating the valuable insights gained. This stage allows us to refine every detail, from the choice of materials to the definition of finishes, ensuring that the design meets both aesthetic and functional requirements perfectly, ready to go into production.



## Exploded view

By allowing us to examine each individual component in detail, this breakdown of the design into all its fundamental elements not only facilitates the understanding of the internal structure and mechanics of the tap, but is also crucial to ensure maximum efficiency during the production phase: we can optimise assembly, guarantee the quality of each part and refine the integration of components, ensuring that the end product embodies the functional and aesthetic perfection that distinguishes every Gattoni Rubinetteria creation.



### Testing Laboratory

The last crucial step in the design of a new Gattoni tap is the passage through our testing laboratory. These tests allow us to assess the tap's resistance to daily stresses, its long-term reliability and safety for the end user. The testing laboratory represents our commitment to responsible innovation and total customer satisfaction.





  
Step di progettazione



**G-VIDEO**

[Design Steps](#)





**BRASS**  
**CERTIFIED RAW**  
**MATERIAL**

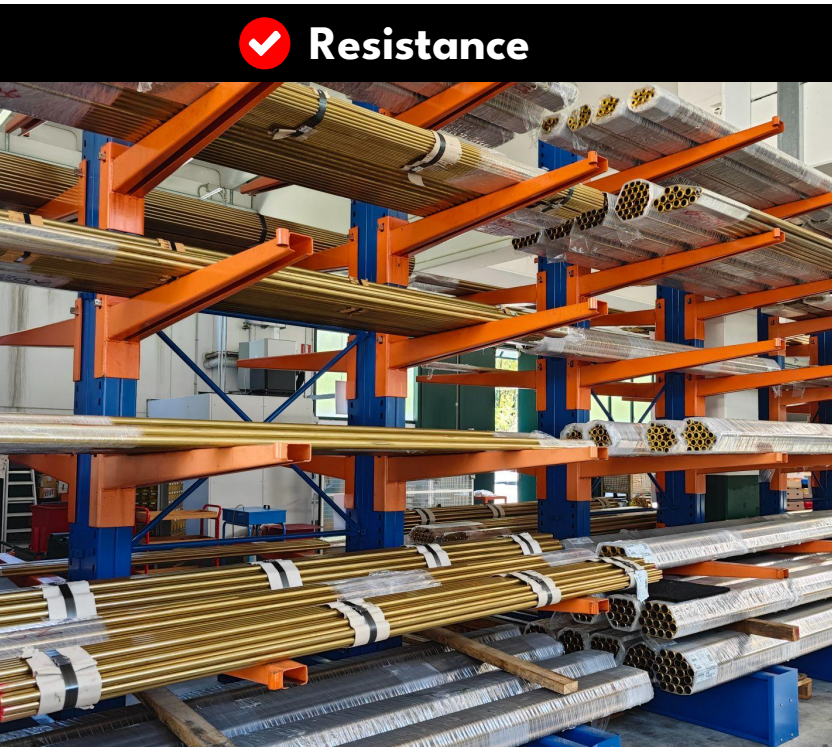


## Excellence

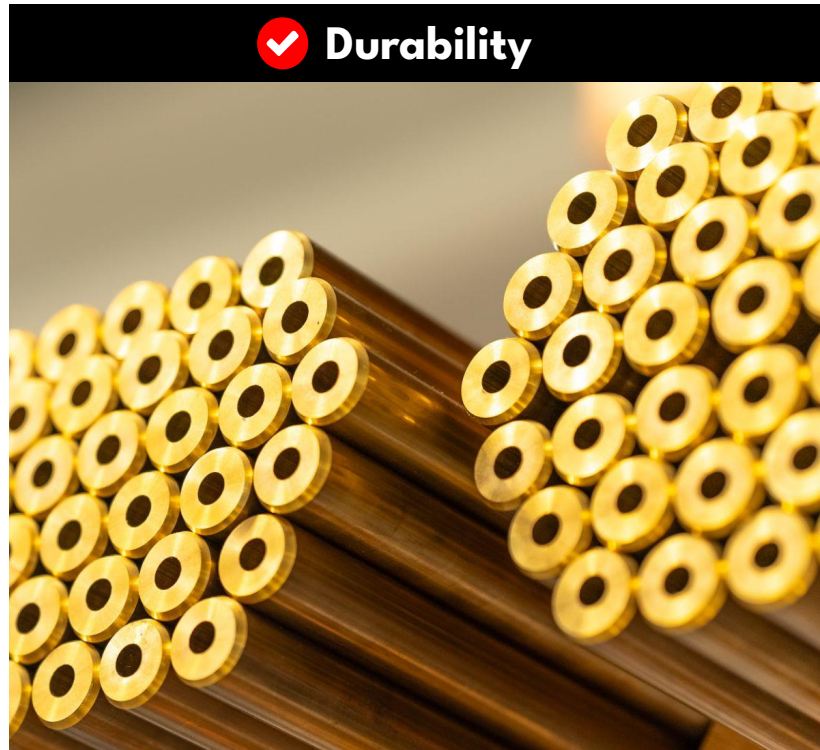
**The brass used by Gattoni Rubinetteria is synonymous with excellence and comes from selected European manufacturers.**

Guaranteeing strength and durability over time, it is the result of rigorous certification and alloy analysis standards, in full compliance with international regulations. This represents the best in terms of quality and performance, ensuring products of unparalleled finesse and functionality.

### ✓ Resistance



### ✓ Durability



### ✓ Certified quality





## BRASS: CERTIFIED RAW MATERIAL

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**BRASS** INGOTS



**BRASS** BARS



## Excellence

**Selected raw materials and alloys**, always accompanied by certificates and analyses of composition, in some cases even providing the total absence of lead.







# **PRODUCTIVE** **PROCESS**

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Foundry  
Printworks





### **Foundry**

Shells and specific equipment are outsourced to external foundries specialised in low-pressure casting.



### **Printworks**

This crucial step enables the transformation of brass into refined components by means of advanced hot forging techniques.





# **MECHANICAL MACHINING**

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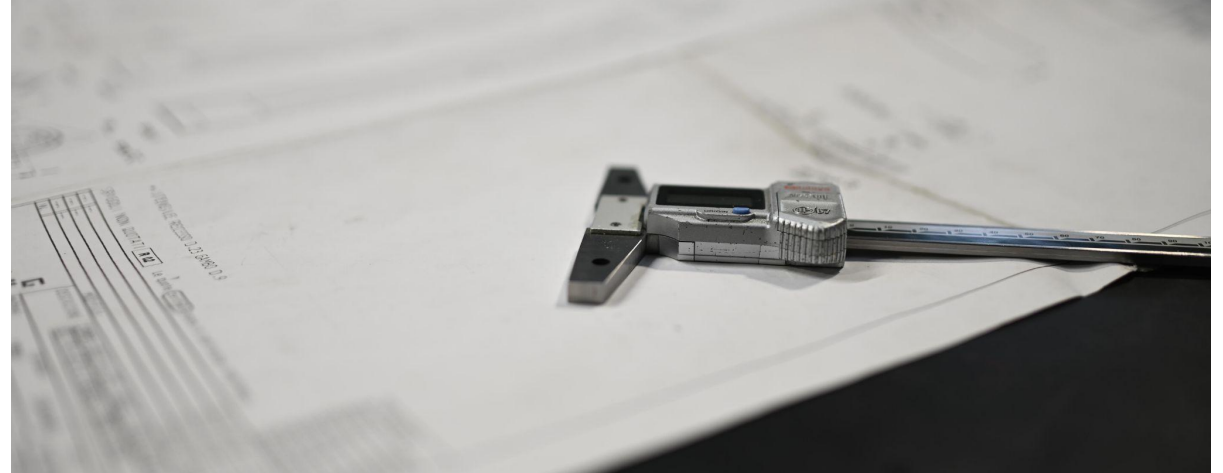
Innovation and Quality standards



### Care of the production process

- State-of-the-art **Machinery CNC** and **robots**
- Modern production organisation according to **Lean Manufacturing** principles
- **In-house implementation** of machining programmes and **highly qualified personnel**

To ensure **flexibility** and **absolute precision**.







Dall'ottone alle lavorazioni meccaniche



**G-VIDEO**

From BRASS to MECHANICAL PROCESSING



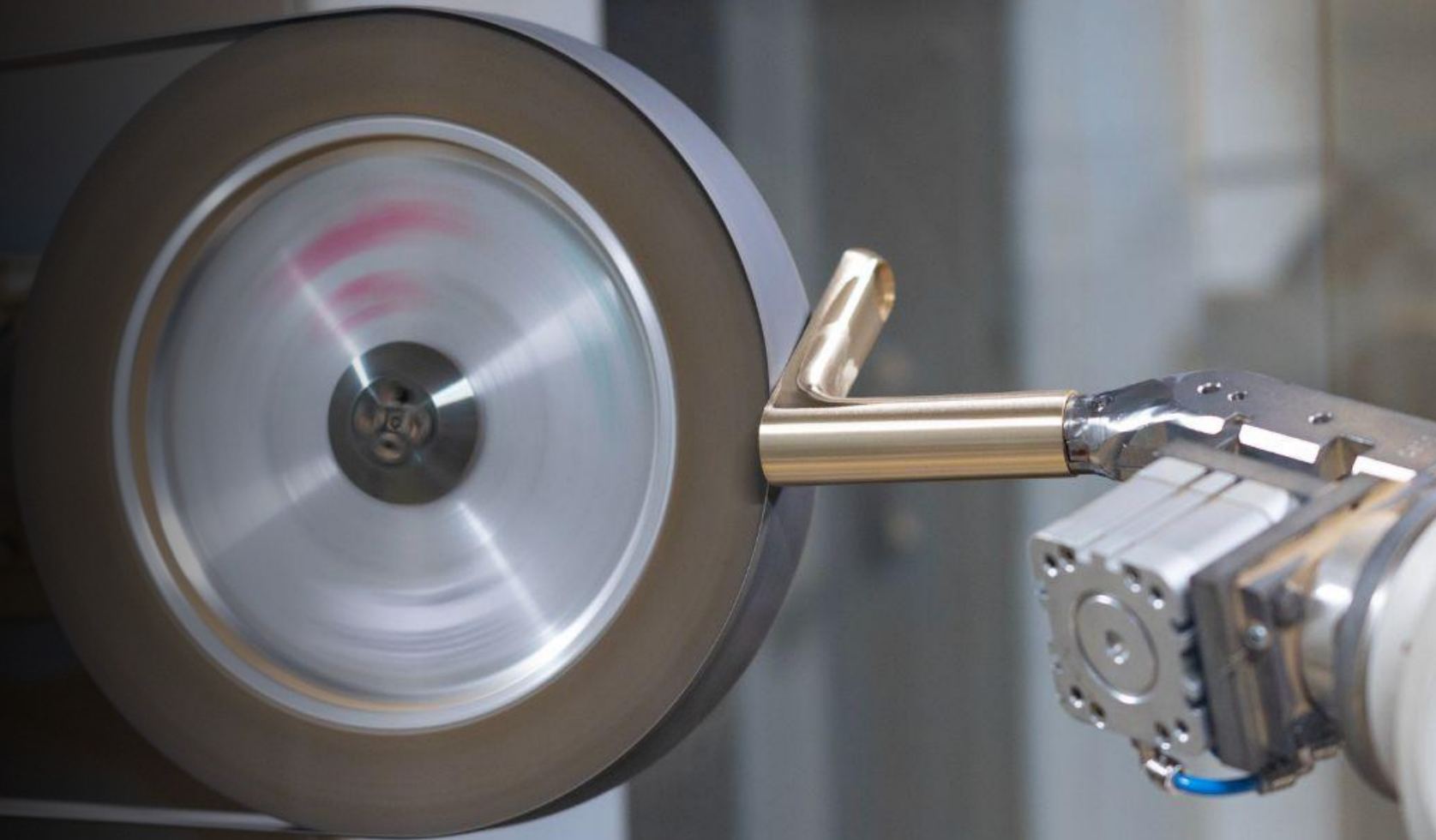
# CLEANING

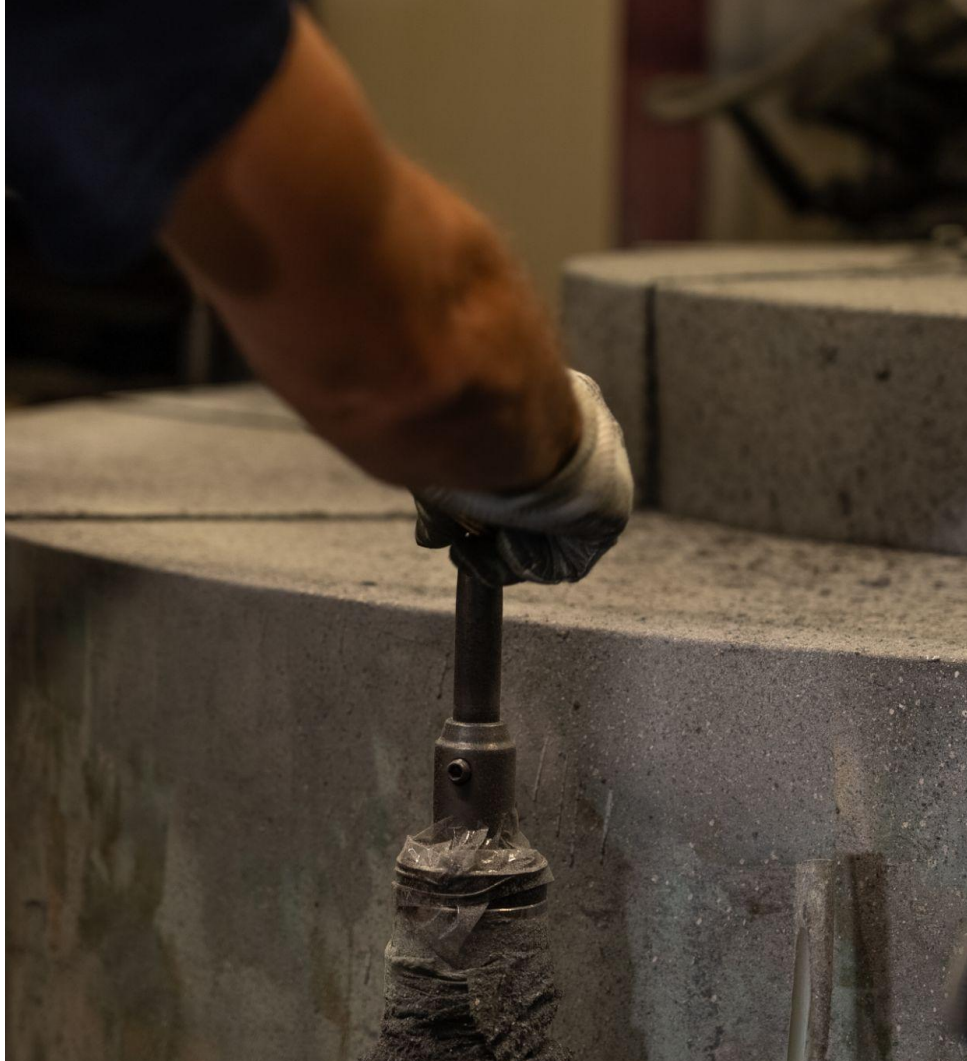
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Rotary table

Robot

Visual inspection





# 1

## Rotary table

This advanced technology allows for an even and detailed polishing of each component, effectively removing rough parts and surface imperfections.

Thanks to its precise mechanics, the rotary table ensures that each workpiece undergoes homogenous treatment, preserving the integrity of its shape and preparing it for the next finishing phase.





## 2

### Robot

The grinding and polishing phase with robots is essential to ensure that each component of our taps achieves a high quality finish, free of any impurities or surface defects.

This advanced technology enables unparalleled precision and consistency, thanks to the robot's ability to perfectly adapt to the shape and complexity of each part.



### 3

## Visual inspection

The final stage of our cleaning process includes a rigorous visual inspection, ensuring that every Gattoni Rubinetteria product meets our high aesthetic and quality standards.





# **SURFACE** **TREATMENTS**

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Chrome plating - Special galvanic finishes department -  
Brushing - Epoxy coating - Physical Vapour Deposition



### Chrome plating

The use of the best galvanic products, the application of nickel thicknesses between 15 and 20 microns and chrome thicknesses between 0.25 and 0.30 microns, and the qualified control of the Galvanofinish certified laboratory, allow for high quality finishes and durability over time without neglecting continuous evolution and research.





### Special galvanic finishes department

Specialising in state-of-the-art galvanic techniques, this department transforms products through exclusive finishes such as brushed gold, antique copper and black nickel, offering timeless strength and beauty. Our mastery in this field allows us to create surfaces that not only aesthetically enrich the product, but also protect it, guaranteeing exceptional durability.





### **Brushing**

Brushing is skilfully executed to provide matt, elegant and modern surfaces that fit perfectly into any furnishing context.

### **Epoxy coating**

This treatment provides long-lasting protection and a wide range of colour options, ensuring exceptional resistance to scratches and corrosion.

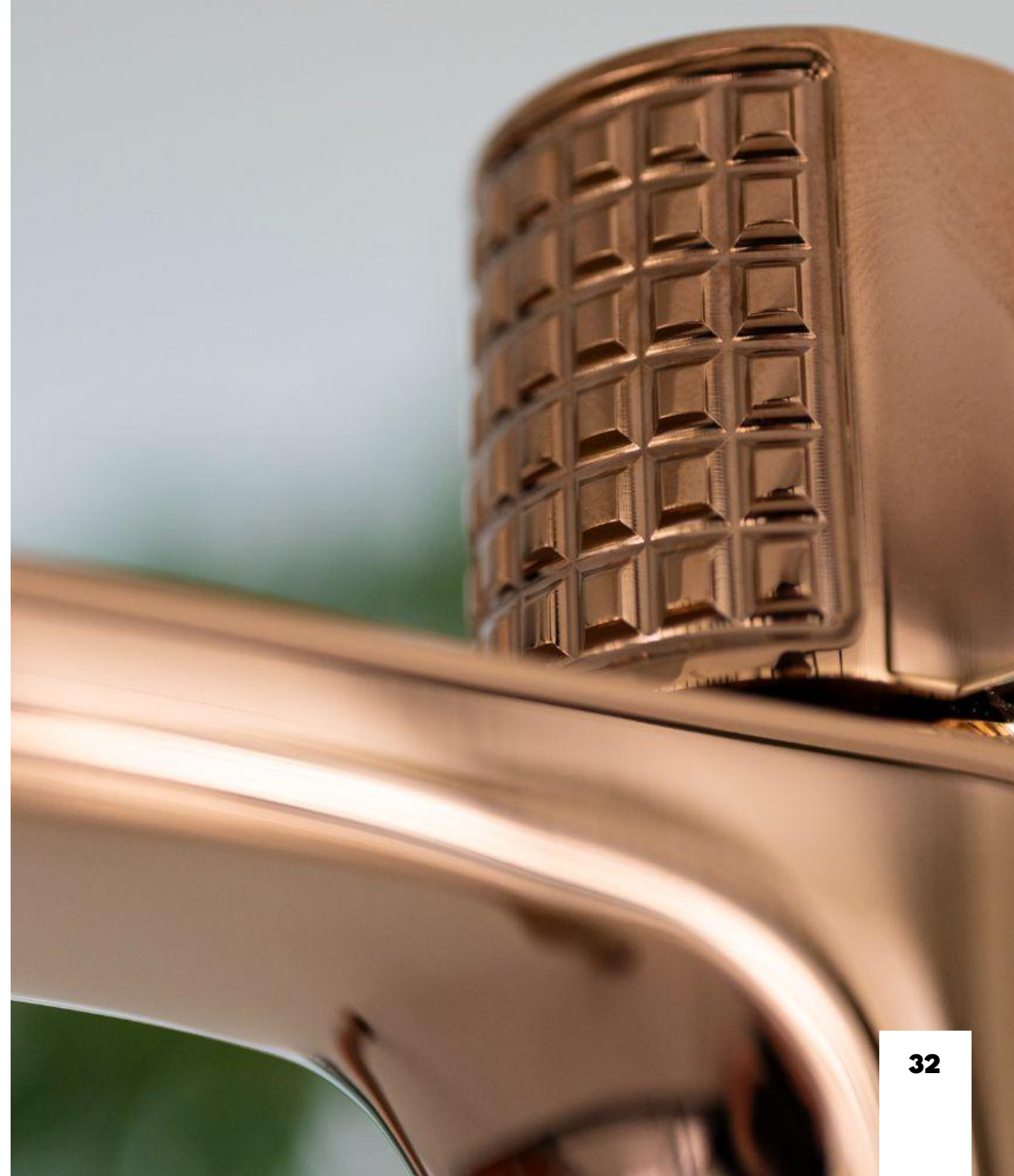




### Physical Vapour Deposition

PVD (Physical Vapor Deposition) finishes represent one of our most advanced technological proposals.

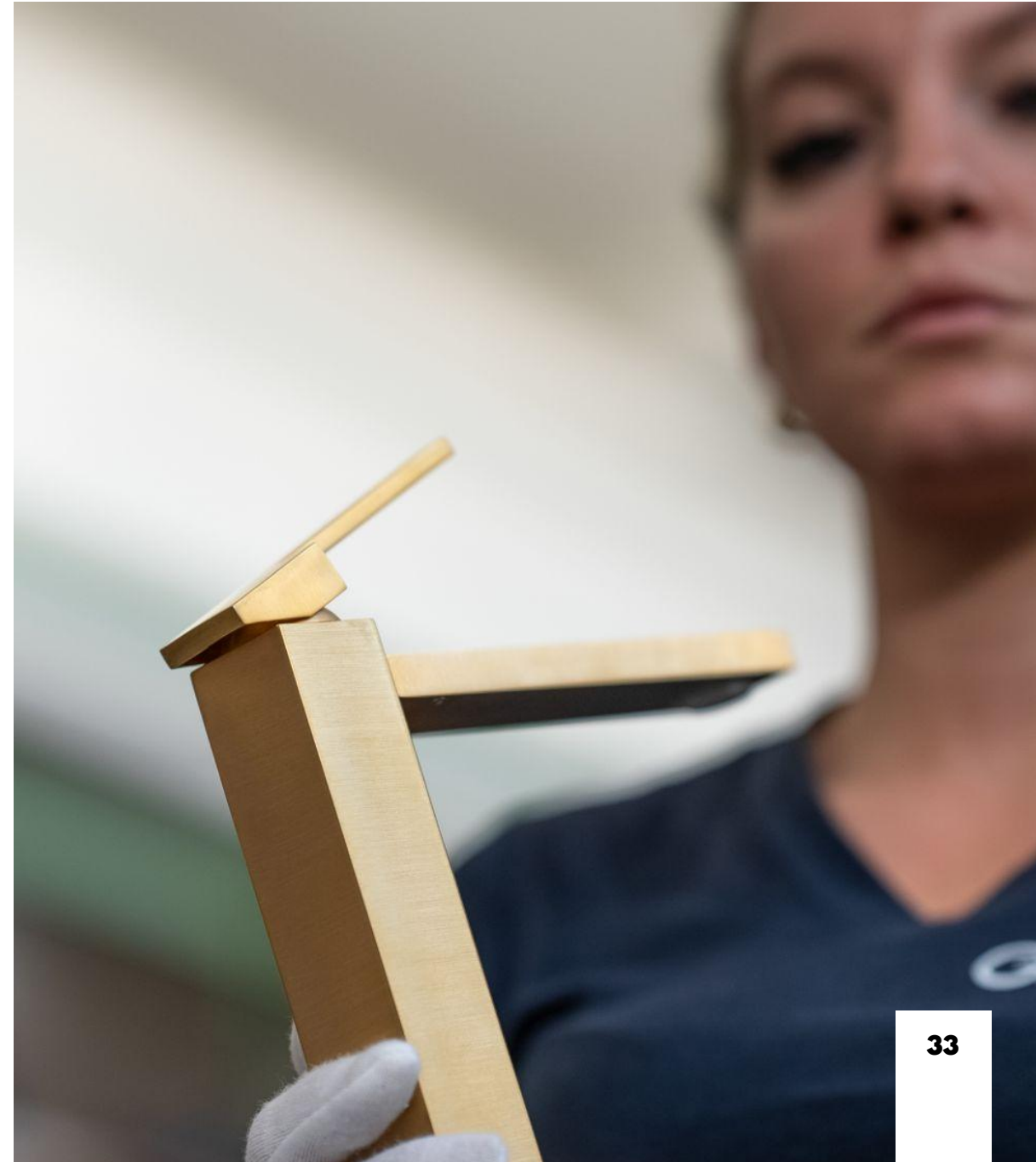
This highly sophisticated process not only gives our taps a distinctive and long-lasting aesthetic appearance, but also endows them with superior durability.



### Visual inspection

At the end of the surface treatment process, a strict visual inspection ensures that each finish meets the company's high quality and aesthetic standards.

This final step reflects our commitment to excellence in every detail.







**G-VIDEO**

Surface treatment and cleaning



# ASSEMBLY

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Washbasins

Sinks

Built-in

Thermostats

Product packaging and labelling



Qualified personnel take care of the assembly and control of the entire production with the help of testing and inspection machinery designed by the technical department.



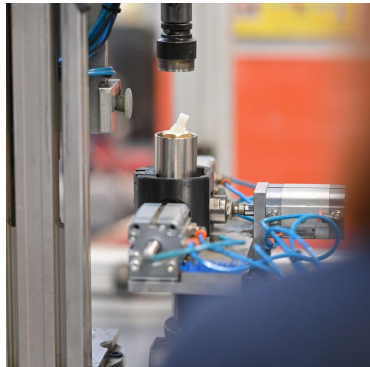
### Washbasins

Each washbasin tap is carefully assembled by expert hands, ensuring a perfect combination of design and functionality.



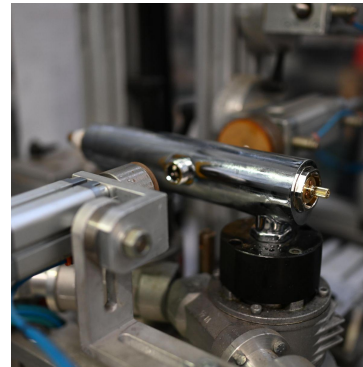
### Sinks

The assembly of sink taps, designed to withstand intense daily use, combines robustness and style while maintaining beauty.



### Built-in

Precision is fundamental in the assembly of our built-in taps, which blend harmoniously into the architecture of all lines.



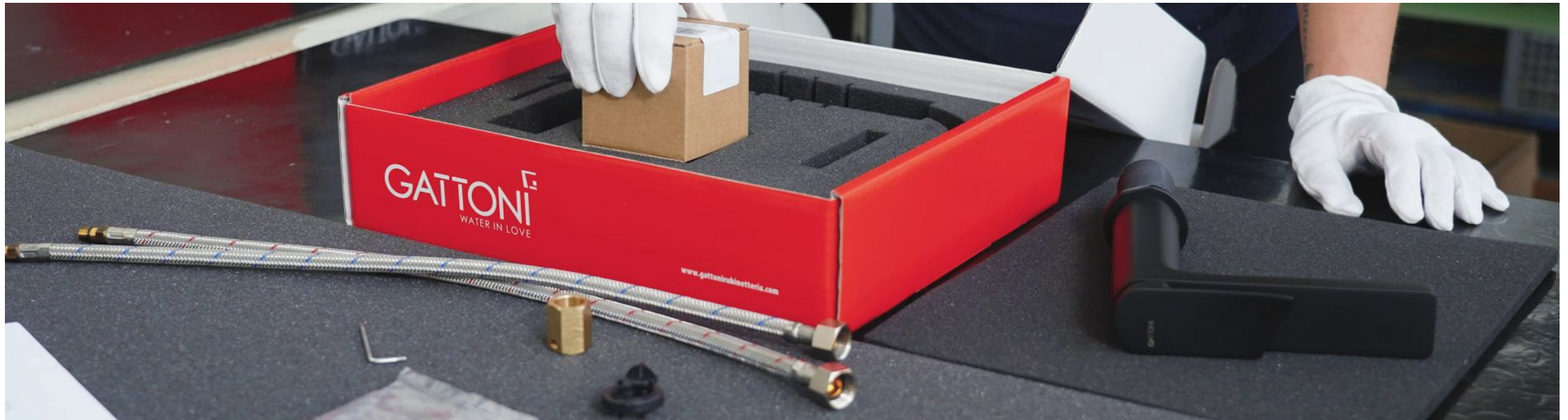
### Thermostats

Thermostatic taps, assembled with the utmost attention to detail, offer precise temperature control, combining safety, comfort and style.

### Product packaging and labelling

Each item is packed with care and precision, ensuring that it reaches the customer in impeccable condition.

Detailed labelling provides all the necessary information about the product.





# WAREHOUSE

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Weighing and bill of materials  
Strapping and destination labelling  
Shipping

### Weighing and bill of materials

Before the packaging stage, each Gattoni Rubinetteria product is subjected to careful weighing, ensuring that technical specifications are strictly adhered to. At the same time, a detailed bill of materials is compiled, ensuring that each package includes all the necessary components for optimal installation and operation. This critical step underlines Gattoni's focus on precision and reliability, which are key elements in maintaining our customers' high standard of satisfaction.



### Strapping and destination labelling

The strapping system, which guarantees maximum protection during transport, and a detailed labelling system, which facilitates the identification and logistical management of products, ensure that each item reaches the customer or designated store correctly.





## Shipping

At Gattoni Rubinetteria, we understand that service excellence does not end with the creation of high-quality taps, but extends to the moment our products reach the hands of customers.

For this reason, we devote meticulous care to the shipping process, ensuring that every order is delivered efficiently, reliably and on time.



**G-VIDEO**

Assembly and Warehouse



An aerial photograph of a town built into a steep, forested hillside. In the foreground, a large, modern building with a glass facade and a flat roof stands out among traditional houses with red-tiled roofs. The hillside is densely covered with green trees, and a small rocky outcrop is visible on the left. The sky is clear and blue.

# GATTONI GREEN

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What we do to contribute to  
ecological and social sustainability.





## **Photovoltaic**

The company's photovoltaic system allows us to significantly reduce consumption of non-renewable resources and CO2 emissions, ensuring cleaner and more environmentally friendly production.

## **Purification plant**

The implementation of an advanced purification plant, which treats and purifies industrial waste water generated during production processes, ensures that the water is returned to the environment in optimal conditions.

## **Quality of life in the company**

Every member of our team is committed to maintaining the high standards that characterise our products and services.

We value the skills and well-being of our employees, convinced that job satisfaction is fundamental to the success of the company and customer satisfaction.



## **Acoustic impact**

At Gattoni Rubinetteria, we are committed to minimising the acoustic impact of our taps, ensuring that each product offers a serene, noise-free user experience. This commitment reflects our dedication to creating calmer, more comfortable environments in line with our vision of sustainability and well-being.

## **Water saving**

Gattoni Rubinetteria places great emphasis on water saving, incorporating the latest generation of cartridges and aerators in our taps. The cartridges, designed to optimise water flow, guarantee an efficient supply that significantly reduces consumption without compromising performance. Our commitment to sustainability and environmental responsibility is combined with offering our customers solutions with innovative design and ecological awareness.



## **Flexible**

Our hoses are designed to be completely non-toxic and compliant with food standards, ensuring that the water flowing through them is pure and safe for everyday use. In addition, their design is optimised to allow a large water flow rate, ensuring high performance without compromising on quality.

## **Eco-friendly packaging**

This reflects our commitment to reducing our environmental impact by favouring recyclable materials and minimising the use of plastic. Each package is designed to be not only durable and functional, ensuring safe transport, but also environmentally friendly.





# RESPONSIBLE USE OF THE **TAP**



Perhaps for less time than in other countries, in Italy too a growing civic awareness is helping to reap rewards in terms of conscious behaviour towards nature and what it offers us. Water, a seemingly inexhaustible primary good, is the element one must deal with when using a tap, and its responsible use is important, adding effectiveness to the innovative performance already developed by the manufacturer.



# A **SOCIAL** RESPONSIBILITY

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Gattoni Rubinetteria does not just excel in the production of quality taps: it is actively engaged in the promotion of integral sustainability. Care for the environment, responsible use of resources and attention to detail go hand in hand with a commitment to improving the overall well-being of the area in which it operates. Believing that a company should have a social responsibility, Gattoni Rubinetteria stands for these values, working every day for a more prosperous and sustainable future for all.



**GATTONI**  
WATER IN LOVE



# THE FINISHES

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Gattoni Rubinetteria offers a rich series of finishes, designed to increase the expressive possibilities of the interior design, offering a high degree of customisation of the bathroom furniture, whether classic or modern.



### A unique and distinctive result

The painting processes and galvanic treatments take place entirely in the company's factories, in order to guarantee the utmost care in every detail. Available in a differentiated manner on the catalogue collections, Gattoni finishes ensure a unique and distinctive result.

**G**

Standard

**1**

**G**

Intermediate

**3**

**G**

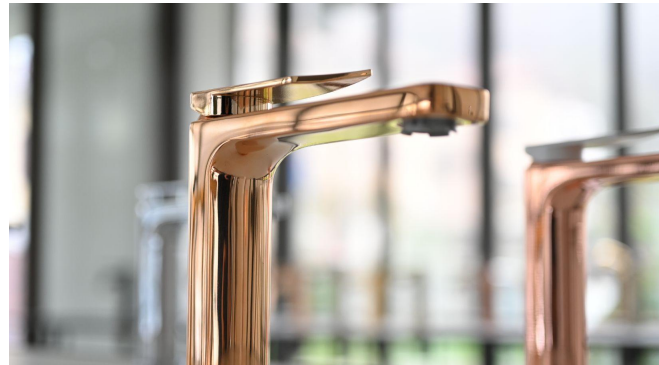
Special

**12**

**G**

PVD

**4**





### STANDARD



**C0**

Chrome Plated

**INTERMEDIATE**



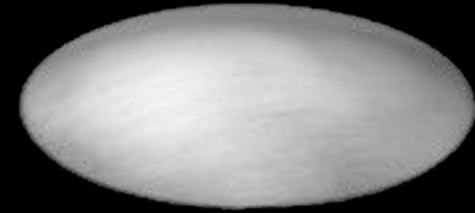
**BO**

Matt White



**NO**

Matt Black



**NS**

Dark Brushed Nickel



SPECIAL



**RS**

Pink Gold



**NL**

Polished Nickel



**DN**

Dark Nickel



**DS**

Dark Brushed  
Nickel



**VB**

Matt Old Brass



**VC**

Matt Old  
Copper



**DO**

Gold 24kt



**SG**

Satin Gold



**CS**

Brushed Chrome  
Plated



**GA**

Grey Anthracite



**RP**

Matt Polish Copper



**TB**

Tuscan Brass

## PVD - PHYSICAL VAPOR DEPOSITION



**PAG**

Antique Brushed  
Gold



**PLG**

Antique Gold



**PAC**

Antique Brushed  
Copper



**PLC**

Antique Copper



## MATT LEVERS



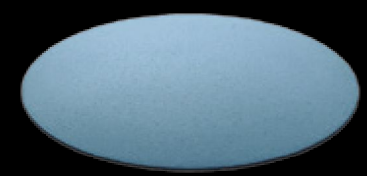
**BO**  
**BIANCO OPACO**  
MATT WHITE



**NO**  
**NERO OPACO**  
MATT BLACK



**AH**  
**ARANCIO OPACO**  
MATT ORANGE



**BH**  
**BLU PASTELLO OPACO**  
MATT PASTEL BLUE



**VH**  
**VERDE OPACO**  
MATT GREEN



**TH**  
**TORTORA OPACO**  
MATT DOVE GRAY



**RH**  
**ROSSO OPACO**  
MATT RED



**PH**  
**ROSSO PORPORA  
OPACO**  
MATT PURPLE RED

## POLISHED LEVERS



**01**  
**BIANCO**  
WHITE



**0N**  
**NERO**  
BLACK



**AR**  
**ARANCIO**  
ORANGE



**BL**  
**BLU**  
BLUE



**VE**  
**VERDE**  
GREEN



**TO**  
**TORTORA**  
DOVE GRAY



**RO**  
**ROSSO**  
RED



**GI**  
**GIALLO**  
YELLOW



# Officina

FINITURE   FINISHES		ELY	COLOR CUBE	COLOR	CIRCLE ONE	CIRCLE TWO	TK
Standard STD							
Cromo C0 Chrome Plated							
Intermediate INT							
Bianco Opaco BO Matt White							
Nero Opaco NO Matt Black							
Nickel Spazzolato NS Dark Brushed Nickel							
Special SPC							
Oro Rosa RS Pink Gold							
Nickel Lucido NL Polished Nickel							
Dark Nickel DN Dark Nickel							
Dark Nickel Spazzolato DS Dark Brushed Nickel							
Vecchio Ottone Opaco VB Matt Old Brass							
Vecchio Rame Opaco VC Matt Old Copper							
Oro 24 KT D0 Gold 24KT							
Oro Satinato SG Satin Gold							
Cromo Spazzolato CS Brushed Chrome Plated							
Grigio Antracite GA Grey Anthracite							
Rame Opaco RP Matt Polish Copper							
Tuscan Brass TB Tuscan Brass							
Physical Vapor Deposition PVD							
Oro Antico Spazzolato PAG Antique Brushed Gold							
Oro Antico PLG Antique Gold							
Rame Antico Spazzolato PAC Antique Brushed Copper							
Rame Antico PLC Antique Copper							

# HNO Techno

SOFFIO	KUBIK	H2OMIX 7000	BOOMERANG	MD	GAS	TRD	ORTA
<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>
<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>
<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>
<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>
<u>G</u>				<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>
<u>G</u>				<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>
<u>G</u>				<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>
<u>G</u>				<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>
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<u>G</u>			<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>
<u>G</u>			<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>
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<u>G</u>				<u>G</u>		<u>G</u>	

**VITA** Dolce Vita

FINITURE   FINISHES	MECH	BAROK	TEK	INDUSTRIAL	LINEA 34	UNDER WINDOW
<b>Standard STD</b>						
Cromo <b>C0</b> Chrome Plated	<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>
<b>Intermediate INT</b>						
Bianco Opaco <b>BO</b> Matt White	<u>G</u>		<u>G</u>		<u>G</u>	<u>G</u>
Nero Opaco <b>NO</b> Matt Black	<u>G</u>		<u>G</u>		<u>G</u>	<u>G</u>
Nickel Spazzolato <b>NS</b> Dark Brushed Nickel	<u>G</u>	<u>G</u>	<u>G</u>		<u>G</u>	<u>G</u>
<b>Special SPC</b>						
Oro Rosa <b>RS</b> Pink Gold	<u>G</u>	<u>G</u>			<u>G</u>	
Nickel Lucido <b>NL</b> Polished Nickel	<u>G</u>	<u>G</u>				
Dark Nickel <b>DN</b> Dark Nickel	<u>G</u>	<u>G</u>				
Dark Nickel Spazzolato <b>DS</b> Dark Brushed Nickel	<u>G</u>	<u>G</u>			<u>G</u>	
Vecchio Ottone Opaco <b>VB</b> Matt Old Brass	<u>G</u>	<u>G</u>			<u>G</u>	
Vecchio Rame Opaco <b>VC</b> Matt Old Copper	<u>G</u>	<u>G</u>			<u>G</u>	
Oro 24 KT <b>D0</b> Gold 24KT	<u>G</u>	<u>G</u>			<u>G</u>	
Oro Satinato <b>SG</b> Satin Gold	<u>G</u>	<u>G</u>			<u>G</u>	
Cromo Spazzolato <b>CS</b> Brushed Chrome Plated	<u>G</u>	<u>G</u>				
Grigio Antracite <b>GA</b> Grey Anthracite		<u>G</u>				
Rame Opaco <b>RP</b> Matt Polish Copper		<u>G</u>				
Tuscan Brass <b>TB</b> Tuscan Brass		<u>G</u>				
<b>Physical Vapor Deposition PVD</b>						
Oro Antico Spazzolato <b>PAG</b> Antique Brushed Gold	<u>G</u>	<u>G</u>	<u>G</u>			
Oro Antico <b>PLG</b> Antique Gold	<u>G</u>	<u>G</u>	<u>G</u>			
Rame Antico Spazzolato <b>PAC</b> Antique Brushed Copper	<u>G</u>	<u>G</u>	<u>G</u>			
Rame Antico <b>PLC</b> Antique Copper	<u>G</u>	<u>G</u>	<u>G</u>			

FINITURE   FINISHES	SQUARE	MODERN	RETRO	H2OMIX 6000	SPECIALI
<b>Standard STD</b>					
Cromo <b>C0</b> Chrome Plated	<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>	<u>G</u>
<b>Intermediate INT</b>					
Bianco Opaco <b>BO</b> Matt White	<u>G</u>	<u>G</u>			<u>G</u>
Nero Opaco <b>NO</b> Matt Black	<u>G</u>	<u>G</u>			<u>G</u>
Nickel Spazzolato <b>NS</b> Dark Brushed Nickel	<u>G</u>	<u>G</u>	<u>G</u>		<u>G</u>
Terra di Francia <b>OT</b> Land of France				<u>G</u>	
Bianco <b>O1</b> White				<u>G</u>	
Nero <b>ON</b> Black				<u>G</u>	
<b>Special SPC</b>					
Oro Rosa <b>RS</b> Pink Gold			<u>G</u>		
Nickel Lucido <b>NL</b> Polished Nickel			<u>G</u>		
Dark Nickel <b>DN</b> Dark Nickel					
Dark Nickel Spazzolato <b>DS</b> Dark Brushed Nickel		<u>G</u>			
Vecchio Ottone Opaco <b>VB</b> Matt Old Brass		<u>G</u>	<u>G</u>		
Vecchio Rame Opaco <b>VC</b> Matt Old Copper			<u>G</u>		
Oro 24 KT <b>D0</b> Gold 24KT			<u>G</u>		
Oro Satinato <b>SG</b> Satin Gold			<u>G</u>		
Cromo Spazzolato <b>CS</b> Brushed Chrome Plated					
<b>Physical Vapor Deposition PVD</b>					
Oro Antico Spazzolato <b>PAG</b> Antique Brushed Gold					
Oro Antico <b>PLG</b> Antique Gold					
Rame Antico Spazzolato <b>PAC</b> Antique Brushed Copper					
Rame Antico <b>PLC</b> Antique Copper					



A close-up photograph of a person's hands wearing white work gloves, holding a black, L-shaped industrial tool. The tool has a vertical handle and a horizontal base. The brand name 'GATTONI' is printed vertically on the handle. The background is dark and out of focus.

# **PRODUCT** **CARE**

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Thank you for choosing an original Gattoni product 100% Made in Italy, manufactured with the latest industrial systems in full compliance with the most restrictive international standards.

### Cleaning and care instructions

All finishes must be cleaned daily and/or after each use with water, neutral liquid soap and dried with a soft cloth in order to prevent water drops on the product from causing lime deposits and damaging the finish. Never use chemical and anti-limescale products, alcohol, detergents, abrasives, solvents, substances based on muriatic, hydrochloric, formic, phosphoric, acetic acid, ammonia, acetone, bleach, household acids, various disinfectants, abrasive, rough and/or metal scouring pads and/or sponges that could damage the finish.

Avoid contact of finishes with toiletries or chemicals, building materials (cement, adhesives, etc.), lubricants and sealants (glues, silicones, etc.). Never install the products in unventilated rooms with and/or high fumes from drying chemicals (glues, silicones, etc.), vapours of various kinds, acid atmosphere, fumes from drained siphons, high salinity values in the air.





